

HYTREL® 5556 POWDER thermoplastic polyester elastomer

Version 3.0

Issue Date : 11/28/2022 Ref. 130000021151
Revision Date : 10/07/2019

This SDS adheres to the standards and regulatory requirements of the United States and may not meet the regulatory requirements in other countries.

SECTION 1. PRODUCT AND COMPANY IDENTIFICATION

Product name : HYTREL® 5556 POWDER thermoplastic polyester elastomer
Product Use : Polymer

Restrictions on use : For manufacturing and research use only

Manufacturer/Supplier : Celanese Sales U.S. Ltd.
222 West Las Colinas Boulevard Suite 900N
Irving, TX 75039

Telephone : +1 972-443-4000 E-mail address: HazCom@celanese.com
E-mail address : 1-800-441-3637 (outside the U.S. 1-302-774-1139)
Transport Emergency : Domestic NA: 800-424-9300 International, CALL +1 703-527-3887 (collect calls a

SECTION 2. HAZARDS IDENTIFICATION

Product hazard category
Combustible dust

Label content

Pictogram : not required

Signal word : Warning

Hazardous warnings : May form combustible dust concentrations in air.

Hazardous prevention measures : not required

Other hazards

No applicable data available.

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SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

This product does not contain any components that require disclosure according to OSHA Hazard Communication Standard 2012.

SECTION 4. FIRST AID MEASURES

General advice	: No applicable data available.
Inhalation	: Move to fresh air in case of accidental inhalation of fumes from overheating or combustion. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Call a physician.
Skin contact	: The material is not likely to be hazardous by skin contact, but cleaning the skin after use is advisable. Cool skin rapidly with cold water after contact with molten material. Do not peel polymer from the skin. Obtain medical treatment for thermal burn.
Eye contact	: In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Call a physician.
Ingestion	: No specific intervention is indicated. Consult a physician if necessary.
Most important symptoms/effects, acute and delayed	: No applicable data available.
Protection of first-aiders	: No applicable data available.
Notes to physician	: No applicable data available.

SECTION 5. FIREFIGHTING MEASURES

Suitable extinguishing media	: Water, Foam, Dry chemical, Carbon dioxide (CO ₂)
Unsuitable extinguishing media	: No applicable data available.

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- Specific hazards : May form explosive dust-air mixture. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard. Static charges can accumulate and lead to a spark capable of starting a fire. Large molten masses may ignite spontaneously in air. Failure or malfunction of temperature control systems on processing equipment, such as extruders, may create explosion hazards. Hazardous decomposition products may include:
(see also section 10) Carbon monoxide, Carbon dioxide.
- Special protective equipment for firefighters : Wear self-contained breathing apparatus and protective suit.
- Further information : Evacuate personnel and keep upwind of fire.

SECTION 6. ACCIDENTAL RELEASE MEASURES

NOTE: Review FIRE FIGHTING MEASURES and HANDLING (PERSONNEL) sections before proceeding with clean-up. Use appropriate PERSONAL PROTECTIVE EQUIPMENT during clean-up.

- Safeguards (Personnel) : Spilled material is a slipping hazard.
- Environmental precautions : Do not discharge to streams, ponds, lakes or sewers.
- Spill Cleanup : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Spills of fine material should be cleaned using gentle sweeping or vacuuming. Cleaning methods (e.g. compressed air) which can generate potentially combustible dust clouds should not be used. Non-sparking tools should be used.
- Accidental Release Measures : No applicable data available.

SECTION 7. HANDLING AND STORAGE

- Handling (Personnel) : Open container only in well-ventilated area. Minimize dust generation and accumulation. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces. Avoid significant deposits of material which may become airborne and form combustible dust clouds. Airborne dusts are

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potentially explosive. Provide appropriate exhaust ventilation at dryers, machinery and at places where dust or volatiles can be generated. Dry powders can build static electricity charges when subjected to the friction of transfer and mixing operations. Ensure all equipment is electrically grounded before beginning transfer operations. Avoid breathing dust or fibres. Avoid eye, skin, or clothing contact with dusts or fibers generated by machining the parts or shapes. Wash thoroughly with soap and water after performing operations that involve fiber or dust handling. Remove and wash contaminated clothing before re-use. Disposable clothing contaminated with fibers should be bagged in plastic and properly labeled for disposal.

Handling (Physical Aspects) : No applicable data available.
 Dust explosion class : No applicable data available.
 Storage : Store in a cool, dry place. Keep container closed to prevent contamination. Keep away from sources of ignition - No smoking. Keep in an area equipped with sprinklers.
 Storage period : No applicable data available.
 Storage temperature : No applicable data available.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering controls : Use only in area provided with appropriate exhaust ventilation. Use sufficient ventilation to keep employee exposure below recommended limits. Use local exhaust to completely remove vapors and fumes liberated during hot processing from the work area. It is recommended that all dust control equipment such as local exhaust ventilation and material transport systems involved in handling of this product contain explosion relief vents or an explosion suppression system or an oxygen deficient environment. Use only appropriately classified electrical equipment and powered industrial trucks. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment).

Personal protective equipment
 Respiratory protection : A respiratory protection program that meets country requirements must be followed whenever workplace conditions warrant respirator use. Consult the respirator manufacturer to determine the appropriate type of equipment for a given application. Observe respirator use limitations specified by the

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manufacturer. Use a positive pressure air supplied respirator if exposure levels are not known or there are any other circumstances where air purifying respirators may not provide adequate protection. Consult the OSHA respiratory protection information located at 29CFR 1910.134.

Hand protection : Additional protection: Wear leather or cotton gloves when grinding, sawing, routing, drilling or sanding., When handling hot material, use heat resistant gloves.

Eye protection : Wear safety glasses with side shields. Wear tightly fitting chemical splash goggles and face shield when possibility exists for eye and face contact due to spattering or splashing of molten material. A full-face mask respirator provides protection from eye irritation.

Skin and body protection : If there is a potential for contact with hot/molten material wear heat resistant clothing and footwear.

Exposure Guidelines

Exposure Limit Values

This product does not contain any exposure limits that require disclosure according to OSHA Hazard Communication Standard 2012.

Non-Constituent(s)

Dust (inhalable and respirable fraction)

PEL (Permissible Exposure Limit)	(OSHA)	50 Million particles per cubic foot	TWA total dust
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PEL (Permissible Exposure Limit)	(OSHA)	15 mg/m ³	TWA total dust
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PEL (Permissible Exposure Limit)	(OSHA)	5 mg/m ³	TWA respirable fraction
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PEL (Permissible Exposure Limit)	(OSHA)	15 Million particles per cubic foot fraction	TWA respirable
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TLV	(ACGIH)	3 mg/m ³	TWA Respirable fraction
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TLV	(ACGIH)	10 mg/m ³	TWA Inhalable fraction
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SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state : solid
Form : powder
Color : No applicable data available.

Odor : none

Odor threshold : Not applicable

pH : Not applicable

Melting point/freezing point : Melting point/range
> 130 °C (> 266 °F)Boiling point/boiling range : Boiling point/boiling range
Not applicable

Flash point : Not applicable

Evaporation rate : Not applicable

Flammability (solid, gas) : May form combustible dust concentrations in air.

Upper explosion limit : Not applicable

Lower explosion limit : Not applicable

Vapor pressure : Not applicable

Vapor density : Not applicable

Specific gravity (Relative density) : > 1

Water solubility : insoluble

Solubility(ies) : No applicable data available.

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Partition coefficient: n-
octanol/water : Not applicable

Auto-ignition temperature : Not applicable

Decomposition temperature : >275 °C
Thermal decomposition of the resin accelerates above temperature listed.
Decomposition can occur below the recommended processing temperature
limit. Decomposition is a function of both processing temperature and time at
that temperature.

Viscosity, kinematic : Not applicable

Viscosity, dynamic : Not applicable

SECTION 10. STABILITY AND REACTIVITY

Reactivity : Stable at normal ambient temperature and pressure.

Chemical stability : Stable at normal ambient temperature and pressure.

Possibility of hazardous
reactions : Polymerization will not occur.

Conditions to avoid : Temperature > 275 °C (> 527 °F)
Abnormally long processing time or high temperatures can produce irritating
and toxic fumes.
Decomposes on heating. At temperatures above the "conditions to avoid"
temperature, thermal decomposition of the resin accelerates. Decomposition
can occur below the recommended processing temperature limit.
Decomposition is a function of both processing temperature and time at that
temperature.

Incompatible materials : Strong acids Strong bases, Strong oxidizing agents

Hazardous decomposition
products : Hazardous thermal decomposition products may include:
Tetrahydrofuran , Carbon dioxide, Carbon monoxide, Acetic acid, 2-
Methylpropene, Acetaldehyde, Formic acid, Acrolein, Propionaldehyde

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SECTION 11. TOXICOLOGICAL INFORMATION

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Further information : No data is available on the product itself. For additional toxicity data, write to the company address or call the non-emergency number shown in Section 1.

Carcinogenicity

The carcinogenicity classifications for this product and/or its ingredients have been determined according to HazCom 2012, Appendix A.6. The classifications may differ from those listed in the National Toxicology Program (NTP) Report on Carcinogens (latest edition) or those found to be a potential carcinogen in the International Agency for Research on Cancer (IARC) Monographs (latest edition).

None of the components present in this material at concentrations equal to or greater than 0.1% are listed by IARC, NTP, or OSHA, as a carcinogen.

SECTION 12. ECOLOGICAL INFORMATION

Additional ecological information : No data is available on the product itself. Toxicity is expected to be low based on insolubility in water.

SECTION 13. DISPOSAL CONSIDERATIONS

Waste disposal methods - Product : Preferred options for disposal are recycling or incineration with energy recovery. The high fuel value of this product makes incineration very desirable for material that cannot be recycled. Treatment, storage, transportation, and disposal must be in accordance with applicable federal, state/provincial, and local regulations.

Contaminated packaging : No applicable data available.

SECTION 14. TRANSPORT INFORMATION

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Not classified as dangerous in the meaning of transport regulations.

SECTION 15. REGULATORY INFORMATION

TSCA	:	In compliance with TSCA-active Inventory requirements for commercial purposes.
SARA 311/312 Hazard classification	:	Combustible dust
SARA 313 Regulated Chemical(s)	:	This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.
PA Right to Know Regulated Chemical(s)	:	Substances on the Pennsylvania Hazardous Substances List present at a concentration of 1% or more (0.01% for Special Hazardous Substances): None known.
NJ Right to Know Regulated Chemical(s)	:	Substances on the New Jersey Workplace Hazardous Substance List present at a concentration of 1% or more (0.1% for substances identified as carcinogens, mutagens or teratogens): None known.
California Prop. 65	:	This product does not contain any substances requiring a warning under the Safe Drinking Water and Toxic Enforcement Act.

SECTION 16. OTHER INFORMATION

Restrictions for use :

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Read the product information datasheet for this product or the molding guide for this resin family.
Refer to NFPA 654, Standard for the Prevention of Fire and Dust Explosions from the Manufacturing, Processing, and Handling of Combustible Particulate Solids, for safe handling.

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The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.